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RBE117-68021W5
Job Sheet 185115



Part No: RBE117-68021W5

Job Qty: 4 ea

Part Name: Mount



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-68021W5 Rev. 1 IPP Rev. A 18.09.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/30/18	0.00	0.00	Start Up Small Fab-2		 30 9-89 GA138
110	Small Fab	4 pcs		11/30/18	0.00	4.00	Small Fab-3		
120	QC	4 pcs		11/30/18	0.00	0.00	QC5		
130	Packaging	4 pcs		11/30/18	0.00	0.00	Packaging3-1		
140	QC21-FG	4 Ea		11/30/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - Pick bag and tag.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE117-68021W5-1 <i>pkg</i>	Plate	8 Ea (2 ea)	90-Start up Operation	5134623

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE117-68021W5-1	8	8	0

Part Specifications

Specifications could not be found.

Plex 12/19/18 10:13 AM dart.leclair.mathieu

DART
AEROSPACE

Container No: S138902



Part: RBE117-68021W5

Job No: 185115

Serial No/Batch: S138902

Revision: 1

Inspector:

Exp Date:

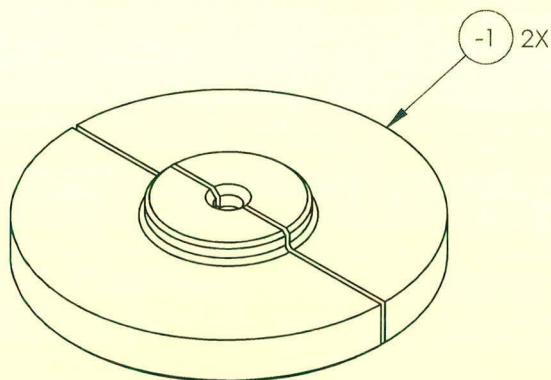
Instructions:

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TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/19/18

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.		9/30/2016	SM	JAG



NOTE:
REF. EUROCOPTER T/N 117-68021W5.

DART AEROSPACE	
TITLE MOUNT	
DWG NO. RBE117-68021W5	REV 1
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: MACKOVJAK	USED ON MODEL
CHECKED: CLOUGH	H145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 7/28/2016
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	PLATE	4140/4142		2

